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NOTE: MODEL SHOWN ON FRONT COVER IS AN MD1801. OTHER MODELS ARE SIMILAR.
Introduction

The implement described in this manual has been designed with care and built by skilled workers using quality materials and processes. Proper assembly and maintenance will provide you with satisfactory use for seasons to come.

DANGER

Read this entire manual before attempting to assemble, adjust or operate this implement. Failure to comply with this warning can result in personal injury or death, damage to the implement or its components and inferior operation.

Owner Assistance

If customer service or repairs are needed, contact your Brillion dealer. They have trained personnel, parts and service equipment specially designed for Brillion products. Your implement’s parts should only be replaced with Brillion parts. If items covered in this manual are not understood, contact your local Brillion Dealer.

Warranty Registration

Brillion Farm Equipment, by Landoll, shall have no warranty obligation unless each product is registered within 10 days of retail purchase, using the Landoll Corporation Ag Products on-line registration process. Please refer to the Ag Products Policy and Procedures Manual, accessible at www.landoll.com for step by step instructions regarding product registration.

Enter your product information below for quick reference.

MODEL NUMBER

SERIAL NUMBER

DATE OF PURCHASE

Refer to the ID plate as shown. See Figure 1-1.

Figure 1-1: ID Plate
SAFETY SUGGESTIONS

Federal law requires you to explain the safety and operating instructions furnished with this machine to all employees before they are allowed to operate the machine. These must be repeated to the employees at the beginning of each season. Be sure to observe and follow the Instructions for the safety of anyone operating or near the machine.

Investigation has shown that nearly one-third of all farm accidents are caused by careless use of machinery. You can do your part in improving safety by observing the following suggestions. Insist that all people working with you or for you abide by them.

1. Do not stand between the tractor and implement when attaching or detaching implement unless both are not moving.

2. Do not make adjustments or lubricate machine while it is in motion.

3. Do not allow anyone to ride on tractor or machine.

4. The tractor drawbar must be locked into a fixed position when transporting the pulvi-mulcher. The travel link (optional equipment) should be installed, for maximum safety, whenever the machine is transported on the road or highway.

5. Do not transport at speeds over 15 mph.

6. Avoid sudden stops or turns when transporting because weight of machine may cause operator to lose control of tractor. Use a tractor heavier than machine. Do not allow tractor drawbar to swing when transporting.

7. Use caution when towing behind articulated steering tractors; fast or sharp turns may cause the machine to slip sideways.

8. When transporting the machine on a road or highway, use adequate warning symbols, reflectors, lights, and slow moving vehicle signs as required.

9. Lower machine to ground when not in use.

10. Block machine so it will not roll when unhitched from tractor.

11. Relieve pressure in hydraulic lines before uncoupling hydraulic hoses from tractor. On most tractors this can be done by operating valves after engine is stopped.

12. Securely block machine when working on or under it to prevent injury in case of hydraulic failure or inadvertent lowering by another person.

13. This machine is drawbar light in transport position, lower to the ground before unhooking from the tractor.

14. Install safety chain between the machine and the tractor. See page 8 of this manual, and/or see tractor manual.

15. Escaping fluid under pressure can be nearly invisible and have enough force to penetrate the skin causing serious injury. Use a piece of cardboard, rather than hands, to search for suspected leaks. Before applying pressure to the system, be sure all connections are tight and that lines and hoses are not damaged.
Safety Decals

There are three levels of hazard intensity that appear with the safety alert symbol on safety decals: DANGER, WARNING, and CAUTION. Hazard intensity is determined by the following definitions:

DANGER - Immediate hazards which WILL result in severe personal injury or death.

WARNING - Hazards or unsafe practices which COULD result in severe personal injury or death.

CAUTION - A reminder of safety practices, or directs attention to unsafe practices which could result in personal injury.

Examine safety decals and be sure you have the correct safety decals for the machine. Keep these signs clean so they can be observed readily. It is important to keep these decals cleaned more frequently than the machine. Wash with soap and water or cleaning solution as required. Replace decals that become damaged or lost.

Order decals through your BRILLION dealer.

When applying decals to the machine, be sure to clean the surface to remove any dirt or residue. Where possible, sign placement should protect the sign from abrasion, damage, or obstruction from mud, dirty oil, etc.

These safety signs are provided for the Putvi-Mulcher: caution list and hydraulic leak located on the center truss assembly, left side, near the front of the machine; reflectives on brackets at rear.

---

1. DO NOT LUBRICATE, ADJUST OR REPAIR WHEN MACHINE IS IN MOTION.
2. DO NOT TOW OR TRANSPORT FASTER THAN 15 MILES PER HOUR.
3. DO NOT RIDE OR ALLOW OTHERS TO RIDE ON THE MACHINE.
4. BLOCK UP ALL HYDRAULICALLY OR MECHANICALLY RAISED COMPONENTS TO PREVENT UNINTENDED LOWERING OR LOWER THE MACHINE TO THE GROUND TO MAKE ADJUSTMENTS OR REPAIRS OR WHEN NOT IN USE.
5. KEEP ALL PERSONS AWAY FROM MACHINE DURING HITCHING AND OPERATING.
6. SLOW DOWN BEFORE MAKING SHARP TURNS OR USING THE BRAKES.
7. COMPLY WITH ALL LAWS WHEN TRANSPORTING THE MACHINE ON PUBLIC ROADS.
8. INSTRUCT ALL OPERATORS IN THE SAFE OPERATION OF THE MACHINE. REVIEW THE OPERATOR’S MANUAL FOR CORRECT PROCEDURES.

---

3K706-HYDRAULIC LEAK WARNING

2J131-AMBER & RED - 2J130 REFLECTIVE DECALS
(EACH SIDE OF MACHINE AT REAR)

BJ310 CAUTION DECAL
OPERATING INSTRUCTIONS

Quick Hook-up Attachment for Hydraulic Cylinder

Your machine is equipped with a quick hook-up float link to aid in attaching the hydraulic cylinder. By removing the 1/2" x 2-1/2" clevis pin, the link may be tipped up or down to make it easy to attach the rod end of the cylinder. Replacement of the clevis pin after the cylinder is attached will allow the wheels to lift clear of the ground when the cylinder is completely retracted. See Figure 1.

![Diagram of Hand Lever, Float Link, and Clevis Pin](image)

**FIGURE 1**

Tooth Depth Control

The working depth of the spring teeth is controlled by the hand lever on each tooth bar. Adjustments range from having the teeth clear of the ground when using the machine as a pulverizer, to a maximum working depth of six inches. See figure 1.

In addition to these settings, you have one other option. By using the optional hole settings for the rear tooth tube you can achieve a working range higher or lower than the front.

⚠️ CAUTION Do not attempt to remove pin connecting cylinder to rock shaft if there is any load on cylinder. Machine will fall and may cause injury.
Spring Adjustment

Springs are used to cause rear of machine to lift before front during raising cycle (preventing jolt when it shifts from rear-heavy to front-heavy). Tighten springs only to the level needed to accomplish this.

Travel Link (optional)

To prepare for transport, fasten the straps to the lift arm and to the lug on the dolly drawbar. When your machine is in working position, store your transport link by placing one strap on each side of the capscrew on the left side of center truss.

Pulverizer Wheel Adjustment

If the individual pulverizer wheels become worn, tighten by loosening the end clamp and sliding the wheels together. Keep enough slack so that each wheel will turn by itself. When the wheels are together there should be about 1/4" clearance between the end wheel and the clamp.

Scraper Adjustment

Maintain 1/16" to 1/8" clearance between the scrapers and the wheels. Adjust individual scrapers by loosening the carriage bolt and sliding the scraper up or down on the slot. When all the scrapers are worn, the entire bar can be moved up by loosening the bolts on the two ends and center.

Reflectors and SMV Sign

Reflectors and a slow moving vehicle sign (SMV) are required if the Pulvi-Mulcher is transported on a public road.

A bracket is provided at the rear center of the machine for a standard SMV socket.

Reflective red and amber decals are furnished to mark the outer extremities of the machine (see page 16). To replace if needed, order 2J430 Red Reflective Decal or 2J431 Amber Reflective Decal.

Land Leveler Bar (optional)

Adjust the leveler to the highest position that does the required job. Its purpose is to break up and scatter any large lumps that are above the normal ground level. If soil pushes ahead of the bar, it is set too low. Striking large rocks will damage the leveler bar and possibly other parts of the machine.
Safety Chain

Use of a safety chain is recommended if machines are towed on a public road or highway.

Total weight of towed machine must not exceed chain capacity as shown on the chain's identification tag.

See illustration below and install as shown (not all of the hardware will be used). Slack in the chain should be only enough to permit turning. Distance from hitch pin to attachment point or intermediate support should not exceed 9".

⚠️ CAUTION If two or more machines are pulled in tandem, a larger chain may be required. Chain capacity must be greater than the total weight of towed implements. A second chain should be used between each implement.

⚠️ CAUTION Replace chain if one or more links are broken, stretched, or otherwise damaged or deformed.

Keep attaching hardware fastened securely.

If bolts are replaced, be sure to use grade 5 or higher.

If your machine is not shown or lacks provisions for attaching the chain or if you are uncertain, call your Brillion dealer.
MAINTENANCE

Fasteners

After a few hours use, check entire machine and tighten any loose nuts or bolts. Daily or periodic checks should be made thereafter.

Tires

The wheels furnished with the Pulvi-Mulcher are designed for use with 7.60-15, 6 ply rib implement tires. These tires must be inflated to 30 psi.

Lubrication

The grease fittings on the four bearings on the transport axle require daily lubrication.

The ball bearings in the rollers are sealed and lubricated for life and require no further lubrication.

The wheel bearings in the transport axle should be repacked annually. To repack the bearings, remove the hub cap, cotter pin and slotted nut. Use care in pulling off the hub as the seal must drag off the inner bearing cone. Remove the seal if it did not pull out of the hub. If the seal is not damaged, slide it back on the spindle or replace it with a new one. Clean the bearings and repack with a good grade of wheel bearing grease. Reassemble the hub but do not press the seal into the hub. Tighten the nut while turning the hub until a definite drag is felt on the hub. Back off the nut at least one notch but less than two notches and lock with the cotter pin. Drive the seal back into the hub and replace the hub cap.

When the machine is not to be used for some time, exposed portions of the cylinder rods should be cleaned and covered with a thick coat of grease. This will prevent corrosion which will damage seals.

Hydraulics

Check the hydraulic lines and cylinders for leaks before starting operation each day.

Roller Bearings

To test the roller bearings, raise the machine into the transport position and rotate the roller by hand. If it does not turn freely, check for broken or worn out bearings.
# SHIPPING BUNDLES

Distinct items vary according to model chosen. The letter "S" in the model number denotes that the machine is equipped with "S-Tines", model numbers without "S" are equipped with "C-Teeth".

## Common Items for Standard Unit

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
<th>Quantity</th>
</tr>
</thead>
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<tr>
<td>6D873</td>
<td>Drawbar</td>
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</tr>
<tr>
<td>2K576</td>
<td>Center Truss Assembly</td>
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</tr>
<tr>
<td>1J225</td>
<td>Axle Support Bundle</td>
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</tr>
<tr>
<td>1J423</td>
<td>Transport Axle Assembly</td>
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</tr>
<tr>
<td>5D686</td>
<td>Front Channel Assembly</td>
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</tr>
<tr>
<td>5D688</td>
<td>Rear Channel Assembly</td>
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</tr>
<tr>
<td>4D044</td>
<td>LH Channel Assembly</td>
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</tr>
<tr>
<td>4D046</td>
<td>RH Channel Assembly</td>
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</tr>
<tr>
<td>1J373</td>
<td>Front Center Bracket</td>
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<tr>
<td>1J374</td>
<td>Rear Center Bracket</td>
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</tr>
<tr>
<td>4C129</td>
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<tr>
<td>2K592</td>
<td>Tooth Tube</td>
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</tr>
<tr>
<td>2K563</td>
<td>Front Spring Tooth Support</td>
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</tr>
<tr>
<td>6D876</td>
<td>Lift Handle &amp; Brace Bundle</td>
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</tr>
<tr>
<td>5D707</td>
<td>Brace Bundle</td>
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</tr>
<tr>
<td>2K589</td>
<td>Box Assembly - Hardware</td>
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<td>Box Assembly</td>
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<td>Box Assembly - 19 Clamps (for use with C-Teeth only)</td>
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</tr>
<tr>
<td>2K594</td>
<td>Box Assembly - 19 Clamps (for use with S-Tine only)</td>
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</table>

## Items Distinct to Specific Models:

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
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<td>MCCS1241</td>
<td>MCRS1241</td>
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<td>1</td>
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<td>1</td>
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<tr>
<td>5D690</td>
<td>Scraper Box Assembly</td>
<td>1</td>
<td>1</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>
ASSEMBLY INSTRUCTIONS

Additional parts identification and location can be obtained from reviewing parts catalog.

Before attempting to assemble the machine, select a smooth level area large enough for your machine. Please note that the bolts are not to be tightened until the entire frame is assembled. (PLACE BEVEL WASHERS UNDER BOLT HEADS WHERE BOLTS PASS THROUGH CHANNEL FLANGES.) Use bolts in scraper box ONLY for mounting scraper bar.

NOTE: Your machine may not always be an exact representation of the machine shown in the figures on the following pages.

1. See figure 2 for the proper diagram for your wheel and axle assemblies. Note that arrows on spokes of crowfoot wheels indicate direction. Space the inner rings about 6” apart and slide the center brackets into place.

The angle portion of the rear center bracket is on top when the flat plate with three holes is to the front. See figure 10.

FIGURE 2
2. Slide 1J176 on front and 9D672 on rear wheel and axle assemblies, and bolt to side channels as shown in figure 3. Bolt the front channel to the side channels making sure the flange holes are on top. Bolt the rear channel to side channels with flanges forward. Use the 5/8" x 1-3/4" cap screws for bolting the frame together, keeping the bolt heads to the inside where the rear channel assembly attaches to the side channels. The top flange of all channels should be flush.

![Figure 3]

3. Place the transport axle inside the frame with the wheel hubs to the rear (see figure 4). Put the center truss over the axle and bolt it to the front and rear channels and rear center bracket using 5/8" x 1-3/4" cap screws. The bolt heads should be on the outside of machine. Bolt the side trusses on, using 5/8" x 1-3/4" cap screws. The bolt heads should be on the outside of the machine.

![Figure 4]
Attach the transport axle to the truss, placing the 1J269 bearing cap on top of the axle. The truss fits between the ribs of the bearing cap (see figure 5). Bolt the 1J194 bearing under the transport axle to the truss with 1/2" x 1-1/2" cap screws. Use 1/2" x 1-1/2" cap screws to bolt the front center bracket to the center truss.

Install the axle supports on the outer ends of the axle (see figure 6).
4. Slide the front spring tooth tube through the front spring tooth support, 2K563, making certain that the 5" width of the support is toward the rear of the machine. Slide the control bracket, 2K570, onto the front spring tooth tube as shown (see figure 7).

Using 1/2" x 1-1/2" cap screws, bolt the front spring tooth support to the truss (see figure 5). Slip the tube end bearing over the ends of the tube so that the tube center is below the bolts. (Use "open end" bearings on this tube.) Bolt the end bearings in place inside the axle support with 1/2" x 1-1/2" cap screws (see figure 8).

Slide the rear spring tooth tube through the support at the rear of the center truss and slide the control bracket, 2K571, onto the tube in the direction as shown in figure 7. Slip the tube end bearings on the ends of the tube so that the tube center is below the bolt line. Bolt the bearings in place with 1/2" x 1-1/2" cap screws, as shown in figure 8.

IMPORTANT! FIGURE 7 APPLIES TO C-TEETH. FOR S-TINES, 2K570 AND 2K571 ARE INTERCHANGED.
5. Bolt front quadrant on left side of the center truss with spacer pad to the right. Bolt rear quadrant inside right center truss with spacer pad to the right. Use 1/2" x 1-1/2" cap screws. Next, install the spring tooth handles, using 3/8" x 2" cap screws. Be sure the handles swing freely and latch properly (see figure 9). Use the 1-1/4" square-headed set screw to tighten the control brackets, 2K570 and 2K571, (see figure 7).

6. Bolt the dolly drawbar to the rear center bracket and to the center truss frame, using 1/2" x 2" cap screws (see figure 10).
M & MD HYDRAULICS
(RIGID PULVIMULCHER)
FOR MACHINES WITH 3/8 JIC HOSES
FOR INDEPENDENT TOOTH CONTROL

4K912 MALE TRACTOR TIP
4K912 MALE TRACTOR TIP
4K602 STRAIGHT ADAPTER
O-RING x 37 DEG.
4K602 STRAIGHT ADAPTER
O-RING x 37 DEG.

4K619 HYDRAULIC HOSE, 134"

5J280 3 X 8 CYLINDER

4K603 90° ADAPTER
O-RING x 37 DEG.
4K603 90° ADAPTER
O-RING x 37 DEG.

9K363
7. Mount the scraper bar on top of the side channels and install 1/2" x 2" cap screws with bevel washers through 1K089 decal brackets as shown in figures 10 and 10A. Attach the center of the scraper bar to the dolly drawbar, with spacer. Use washer on each end of spacer and secure with a 1/2" x 2" cap screw.

Set the spacer, washers, and cap screw aside when using the ball hitch in the dolly drawbar. The ball will secure the bracket to the dolly drawbar.

Use 3/8" x 1-1/2" carriage bolt and mount the scrapers to the scraper bar. Adjust scrapers close to the wheels as possible without touching them and tighten. The wide scraper, 3D627, is for the center. When the scrapers show wear, loosen and move the mounting bar ahead.

Tighten the bolts now.
8. Attach drawbar to frame using the 1" dia. x 7-7/16" long mounting pin and secure with two 1/4" dia. cotter pins. Fasten brace to machine by inserting bushing in the reinforced portion of the brace and placing brace between attaching lugs at bottom of side channel. Use a 1/2" x 2 1/2" cap screw through the frame and bushing. See figure 11.

9. Bolt flat spring to bottom of drawbar with 3/8" x 7/8" cap screws. Mount clevis with 1" x 6-1/4" pin and secure with two 1/4" dia. cotter pins. The flat spring supports the clevis for easier hook-up. See figure 11.
10. Attach the 1/4" straps to the lift arm using a 3/4" x 1-7/8" clevis pin and secure with a 5/32" cotter pin. Place the springs over the rods and tubes of the spring guide. Insert the square head bolt through the spring guide and drawbar anchor plate, and screw it into the yoke as shown in figures 12 and 13. Assemble the 1/2" strap to the yoke and the 1/4" straps using 3/4" x 1-7/8" clevis pins. When making the final connection, the drawbar may need to be blocked up a few inches for easier assembly.

Turn the bolt into the yoke to level the pulvi-mulcher. For tractors with low drawbars, turn the bolt into the yoke so that the bolt is just through the yoke. For tractors with higher drawbars, turn the bolt further into the yoke. Most of the bolt threads will be used when the tractor drawbar is 20" or more above the ground.

11. Assemble the float link, see figure 12, to the transport axle lift arm. Position between the side plates and install the 1" x 2-1/2" clevis pin, securing with a 3/16" x 1-1/2" cotter pin, and the 1/2" x 2-1/2" clevis pin, securing with a hairpin cotter.
12. Install S-Tines (attach points first) or C-Teeth as shown in Figure 14.

See figure 15 for correct placement of spring teeth. Front tube teeth are located directly behind the hollow formed by the joint between two wheels of the front gang. Rear spring teeth are aligned with the hollows formed by the wheels of the rear gang. The center tooth on the front tube is offset to clear the cylinder hitch plate on the transport axle.
LED Lamp and Harness Installation

1. Attach the 4 (four) Light Brackets to the frame using 4 Straps and 8 (eight) ½ x 3.75 HHCS, Washers and Nuts.

2. Install the Amber LED's inside the Light Shields in the outside brackets. Ensure 2 prong cord sticks out the light shield slot opening.

3. Install the Red LED's inside the Light Shields in the inner brackets. Ensure 3 prong cord sticks out the light shield slot opening.

3. Attach the Light Module under the Light Module Weldment located on the front of the rear frame tube, using 1/4-20 X 1-1/2 Screws and Locknuts.

4. Route the flat end of the 7 pin harness through the Hose Support and along the Center Frame. Attach to the Light Module. Route the other end along the drawbar with the hydraulic hoses up to the hitch point.

Cords are marked Left (Yellow Tape) and Right (Green Tape).

5. Layout the LED Lamp Harness. Note that the cords are marked left (Yellow Tape) and right (Green Tape). Attach the harness to the Light Module.

6. Route the 2 prong cords along the left and right front of the rear frame tube and attach to Amber LED's.

7. Route the 3 prong cords similar, attach to the Red LED's.

8. Secure both harnesses with tie straps, making sure to leave enough slack, where the drawbar meets the frame, to allow the machine raise and lower. Secure LED lamp harness molded union to the top of the inner frame tube using Tie Straps. Bundle and secure any excess cord with tie straps.

9. Raise, lower, fold and unfold machine to check for proper clearance, adjust accordingly.

All cords must be firmly attached to the machine frame members, or hydraulic lines, so they don't sag or become torn loose by field debris. Use the cable and hoses ties provided.

10. Attach the SMV sign to the SMV Mount using two 5/16-18 X 1 Screws, Washers,
When plugging in the LED 7-pin connector:
1) Make sure the tractor has a good clean receptacle, free of dirt and corrosion.
2) Make sure the 7-pin connector is inserted ALL the way in. With tighter fitting pins, operator may think the connector is all the way in, but really isn’t.
3) Make sure the tractor receptacle cover latches over the keyway on the 7-pin connector to hold the connector in place.

If an operator plugs in the 7-pin connector, but the lights do not seem to work right, check the above items to make sure there is a good connection with the 7-pin connector.
OPTIONAL EQUIPMENT

Land Leveler Kit - 7C189

Levels off rough spots and knocks down large clods in front of the rollers. Vertical adjustment is provided to match soil and field conditions.

Travel Link - 4D184

Allows you to transport your machine with the hydraulic cylinder removed. For maximum safety on the road, the travel link should be installed to prevent cylinder damage.

Front Scraper Kit for M Pulvi-Mulchers - 5D744

For use in unusually wet or sticky soil.

Front Scraper Kit for MC Pulvi-Mulchers - 6D991

For use with crowfoot wheels.

Hydraulic Tooth Control Kit for C-Teeth - 7D983

Requires dual hydraulic outlets on tractor. Allows hydraulic operation of teeth through use of cylinder (not provided). Cylinder requirements: 3" min. dia., equipped with top outlet (side outlet requires elbows).

Hydraulic Tooth Control Kit for S-Tines - 4J816

Requires dual hydraulic outlets on tractor. Allows hydraulic operation of tines through use of cylinder (not provided). Cylinder requirements: 3" min. dia., equipped with top outlet (side outlet requires elbows).

Planter Dolly Hitch - 4D273

A two wheel dolly with 15" rims supports the weight of most corn planter drawbars as they are drawn behind the mulcher. This is a heavy duty ball-and-socket hitch. Has 40" wheel spacing.

Drawbar Jack Kit - 7J695

Includes jack holder, jack, plate, and mounting hardware.

Replacement Points

4D386 Reversible Replacement Point for C-Tooth

4D387 Bundle of 12 Reversible Replacement Points for C-Tooth

2J149 1-3/8" Heavy Duty Reversible Replacement Point with Attaching Hardware for S-Tines

2J150 2-1/2" Shovel with Attaching Hardware for S-Tines
SPECIFICATIONS
(Subject to change without notice)
(Dimensions are approximate)

Model Designation

Basic model is "M" indicating mulcher. Specific M machines are equipped with 17" wheels. Pulverizer wheels are notched profile unless "C" appears as follows:

"C" - Crow foot front wheels, notched rear wheels
"CC" - Crow foot front and rear wheels
"CR" - Notched front wheels, crowfoot rear wheels

"S" indicates S-lines, otherwise C-teeth are used.

First three digits of number is rolling width in inches:

1241 = 10'- 4"

Specifications Common to all Models:

Transport wheels ......................... (2) 15 x 8 KB for 7.60 x 15 tires (6 ply)
Rolling width ................................ 10'- 4"
Overall width ................................ 11'
Number of Teeth/Tooths ................... 19
Tooth Spacing ................................ 12"
Transport Wheel Bearings .................. Tapered Roller
Pulverizer Wheel Axle Bearings .......... Triple Seal Ball

See page 11 for number of pulverizer and/or crowfoot wheels.

Approximate Shipping Weights

M1241 ........ 3935  MS1241 ........ 3916
MC1241 ...... 3790  MCS1241 ...... 3771
MCC1241 .... 3530  MCCS1241 .... 3511
MCR1241 .... 3790  MCRS1241 .... 3771
Equipment from Landoll Corporation is built to exacting standards ensured by ISO 9001 registration at all Landoll manufacturing facilities.